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(54) CABLE HEAD WITH CABLE SHEAR MECHANISM FOR ATTACHING TO A WIRELINE TO SUPPORT OILFIELD **EQUIPMENT IN A WELLBORE**

(71) Applicant: G&H DIVERSIFIED

MANUFACTURING, LP, Houston,

TX (US)

(72) Inventors: Joe Noel Wells, Houston, TX (US);

Edward Cannoy Kash, Houston, TX

Assignee: G&H DIVERSIFIED

MANUFACTURING, LP, Houston,

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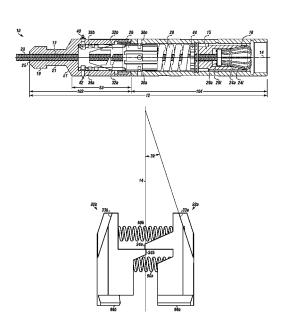
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Primary Examiner — Taras P Bemko (74) Attorney, Agent, or Firm — Buskop Law Group, PC; Wendy Buskop

(57)**ABSTRACT**

A cable head with cable shear mechanism for attaching to a wireline to support oilfield equipment in a wellbore formed from a housing with a cable bore. The housing comprises a tapered sleeve with a tapered sleeve cable bore, a sliding bell with a sliding bell cable bore, a drive pinch cylinder, a linear biasing mechanism positioned between the tapered sleeve and the drive pinch cylinder, a plurality of shear pins disposed partially into the housing and though the drive pinch cylinder, wherein each shear pin is adapted to withstand from 100 pounds to 2000 pounds of shear load, a pair of slidable cutting segments and a pair of slidable cutting segment guides. When cable load exceeds a preset limit, the shear pins shear allowing the slidable cutting segments to be moved up the slidable cutting segment guides to impact and shear the cable.

18 Claims, 7 Drawing Sheets



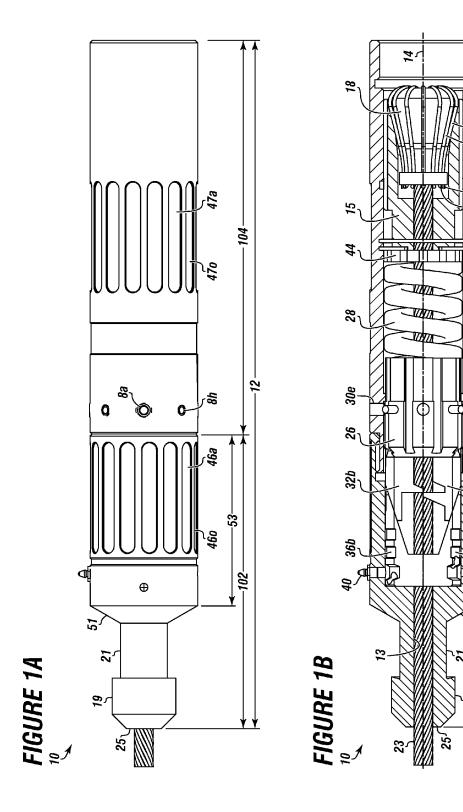
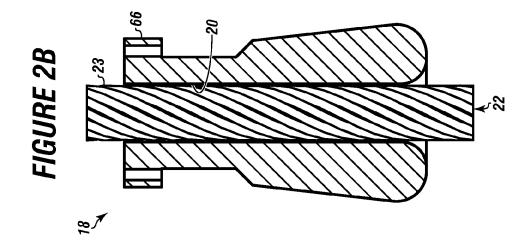


FIGURE 2C



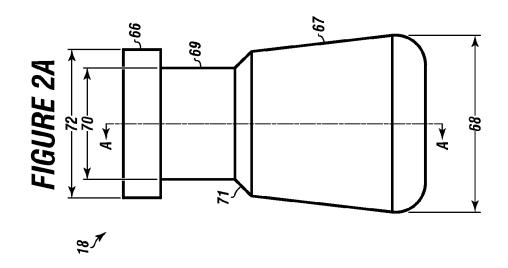
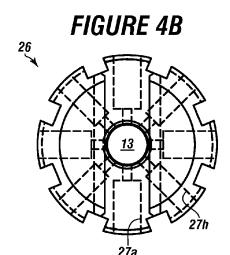
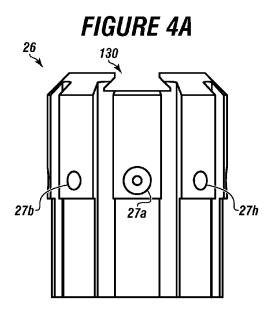
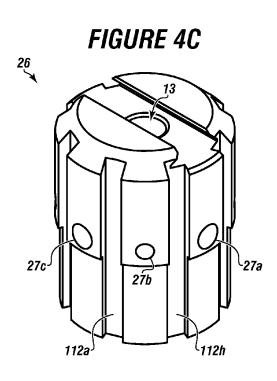
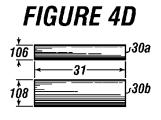


FIGURE 3C FIGURE 3B 37 785 FIGURE 3A **-98**-₽ 15









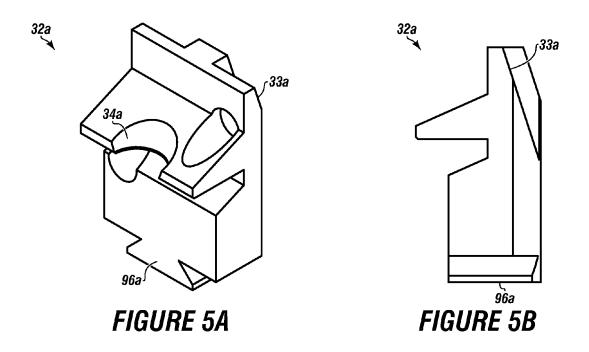
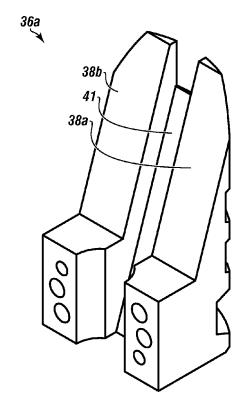


FIGURE 6



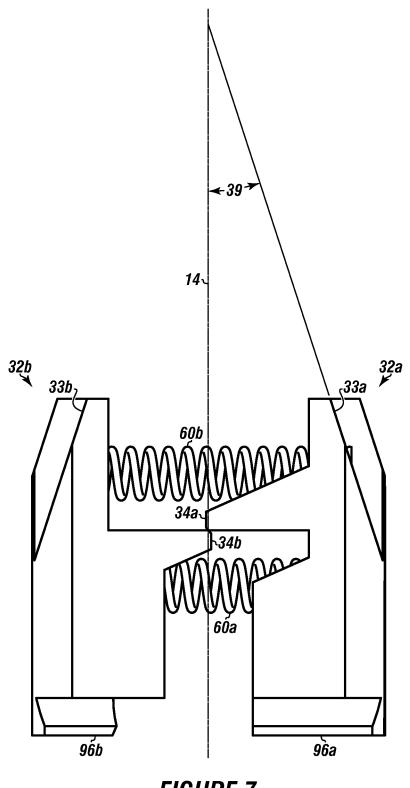


FIGURE 7

FIGURE 8

| THREADING THE UPPER HOUSING ONTO A CABLE END OF A WIRE LINE CABLE | 800ء |
|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------|
| FORMING AN ASSEMBLY OF A PAIR OF SLIDABLE CUTTING SEGMENT GUIDES FORMED IN A SLIDING FIT WITH SLIDABLE CUTTING SEGMENTS AND THE DRIVE PINCH CYLINDER, AS WELL AS RADIALLY BIASED SPRING MECHANISMS BETWEEN THE SLIDABLE CUTTING SEGMENTS | 802ء |
| INSERTING THE ASSEMBLY FORMED IN STEP 802 INTO A LOWER HOUSING AND ALIGNING THE SHEAR PIN BORE HOLES WITH MATCHING HOUSING HOLES IN THE HOUSING | 803ء |
| INSERTING SHEAR PINS INTO THE ALIGNED HOLES THROUGH THE LOWER HOUSING INTO SHEAR PIN BORE HOLES AND INTO THE DRIVE PINCH CYLINDER OF THE ASSEMBLY | . 804 |
| THREADING THE UPPER HOUSING ONTO THE LOWER HOUSING AND TORQUED TO FORM A TIGHT FIT | 806 ء |
| INSERTING LINEAR BIASING MECHANISM AND DISC INTO THE LOWER HOUSING ON ITS OPEN NON-THREADED END, AS THE LOWER HOUSING IS TUBULAR | 808ء |
| THREADING THE TAPERED SLEEVE INTO THE CABLE END SO THAT UPPER SLEEVE PORTION IS ORIENTED OPPOSITE THE CABLE END | 810ء |
| PASSING THE CABLE END THROUGH THE SLIDING BELL | 811ء |
| TAKING CABLE END AND UNWINDING THE CABLE END INTO CABLE STRANDS | 812 ء |
| POSITIONING THE CABLE STRANDS AROUND THE SLIDING BELL'S LOWER BODY AND INSERTING THE ENDS OF THE UNWOUND CABLE STRANDS THROUGH THE BELL HOLES IN THE BELL TOP FACE OF THE SLIDING BELL | 814ء |
| PULLING CABLE TO REMOVE ALL SLACK IN THE CABLE FROM THE CABLE HEAD COMPONENTS INCLUDING THE SLIDING BELL AND CAUSING THE SLIDING BELL TO SLIDE INTO THE TAPERED SLEEVE AND SEAT TIGHTLY TO POSITION THE SLIDABLE CUTTING SEGMENTS IN AN OPEN NON CUTTING ORIENTATION AROUND THE WIRE LINE CABLE | ,816 |
| ATTACHING THE COMBINATIONS OF THE WIRE LINE CABLE WITH ATTACHED CABLE HEAD WITH CABLE SHEAR MECHANISM TO A TOOL STRING OF A VARIETY OF DIFFERENT TOOL ELEMENTS FOR USE DOWN HOLE IN A WELL | 818ء |
| FIGURE 9 | |
| APPLYING A LOAD TO THE WIRE LINE CABLE FROM THE SURFACE | 900ء |
| PULLING THE SLIDING BELL INTO THE TAPERED SLEEVE | 902 ر |
| ALLOWING THE CABLE LOAD ON THE TAPERED SLEEVE TO URGE THE LINEAR BIASING MECHANISM TO PUSH ON THE DRIVE PINCH CYLINDER TO BREAK A PLURALITY OF SHEAR PINS INSTALLED IN THE DRIVE PINCH CYLINDER | 904 ء |
| ALLOWING THE CABLE LOAD TO CONTINUE TO SUPPLY PRESSURE TO THE DRIVE PINCH CYLINDER TO SLIDE A PAIR OF SLIDABLE CUTTING SEGMENTS TOWARD THE TAPERED NOSE ALONG A PAIR OF SLIDABLE CUTTING SEGMENT GUIDES | 906 ر |
| ALLOWING CUTTING FACES OF THE PAIR OF SLIDABLE CUTTING SEGMENTS TO IMPACT THE WIRE LINE CABLE AND ORIENT FROM AN OPEN POSITION TO A CLOSED POSITION CUTTING THE CABLE AND ALLOWING THE CABLE HEAD WITH SHEAR CUTTING MECHANISM TO BE PULLED OUT OF THE WELLBORE WHILE DETACHING FROM OIL FIELD EQUIPMENT LEFT IN THE WELLBORE | ,908 |

CABLE HEAD WITH CABLE SHEAR MECHANISM FOR ATTACHING TO A WIRELINE TO SUPPORT OILFIELD EQUIPMENT IN A WELLBORE

FIELD

The present embodiments generally relate to a cable head with cable shear mechanism for attaching to a wireline cable to support oilfield equipment in a wellbore.

BACKGROUND

A need exists for a cable head with cable shear mechanism 15 that can be mounted on a wireline cable or to other cable prior to running in hole until the downhole equipment becomes stuck in the wellbore and the need arises to shear one or more strands of the wireline cable.

The present embodiments meet this need.

BRIEF DESCRIPTION OF THE DRAWINGS

The detailed description will be better understood in conjunction with the accompanying drawings as follows:

FIG. 1A is a perspective view of a cable head with cable shear mechanism.

FIG. 1B is a cut away view of the cable head with cable shear mechanism.

FIG. 2A is a side view of a sliding bell according to the embodiments.

FIG. 2B is cross section view of the sliding bell according to the embodiments.

FIG. 2C is a top perspective view of the sliding bell ³⁵ according to the embodiments.

FIG. 3A is a side view of a tapered sleeve according to the embodiments.

FIG. 3B is a cross section of a tapered sleeve according $_{40}$ to the embodiments.

FIG. 3C is a perspective view of a tapered sleeve according to the embodiments.

FIG. 4A is a front elevation of a drive pinch cylinder usable in the cable head with the cable shear mechanism.

FIG. 4B is a top view of the drive pinch cylinder usable in the cable head with the cable shear mechanism.

FIG. 4C is a perspective top view of the drive pinch cylinder usable in the cable head with the cable shear mechanism. $_{50}$

FIG. 4D is an isometric view of two shear pins usable in the cable head according to the embodiments.

FIG. 5A is a top perspective view of a slidable cutting segment.

FIG. 5B is a side view of the slidable cutting segment of FIG. 5A.

FIG. $\mathbf{6}$ is an isometric view of a slidable cutting segment guide.

FIG. 7 is a front view of a pair of slidable cutting segments according to the embodiments.

FIG. 8 is a diagram of the steps to install the cable head with the cable shear mechanism.

FIG. 9 is a diagram of the steps to operate the installed 65 cable head with cable shear mechanism according to the embodiments.

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The present embodiments are detailed below with reference to the listed Figures.

DETAILED DESCRIPTION OF THE EMBODIMENTS

Before explaining the present apparatus in detail, it is to be understood that the apparatus is not limited to the particular embodiments and that it can be practiced or carried out in various ways.

This invention provides the benefit of being versatile for a variety of diameter wireline cables.

This invention provides the benefit of clean shearing wireline cable for easy retrievable of the wireline cable and the oilfield tool left in the well, such as a well perforating gun, a well logging tool, or a setting tool.

This invention provides a reusable tool for shearing cable. This cable head can be used over and over.

This invention allows a field hand with minimal training to install and selectively cut wireline cable attached to a downhole tool that has been run into a wellbore.

This invention provides the benefit of reducing the chance of having an accident at a drilling rig, a drilling site, or at a wellbore, due to premature or unexpected disconnect of cable between a downhole tool string and a wireline cable.

The invention reduces the chance of accidents occurring at a well site when a highly frayed wireline cable accelerates out of the wellbore unexpectedly causing oilfield tools to fall on rig personnel with the strong possibility that the accident might cause loss of a limb or possible death.

This invention can help prevent explosions at a rig site by enabling rig hands to quickly and efficiently cut cable thereby minimizing well perforating gun explosive charges from detonating prematurely or accidently.

Turning now to the Figures, FIG. 1A is a side view of a cable head with cable shear mechanism. FIG. 1B is a cut away view of the cable head with the cable shear mechanism.

The cable head with the cable shear mechanism 10 is shown with a housing 12.

The housing 12 can be made from alloy steel, such as AISI 4330 steel. In embodiments the housing can be plated with a second material to provide additional durability, reduction of static charge build up, corrosion resistance or another material benefit such as improved surface wear. The second material can be disposed on the cable head at a thickness from 0.0005 inches to 0.005 inches.

FIGS. 1A and 1B show the housing as a two part housing with an upper housing 102 and a lower housing 104. In one or more embodiments, the upper housing and the lower housing can be threaded together.

In embodiments, the housing 12 can be formed as a one piece unit, or can be assembled from multiple components.

The upper housing **102** can have an outer diameter from 1 and 3/4 inches to 2 and 3/4 inches.

The upper housing 102 in FIG. 1B is depicted with a grease loading port 40 which allows grease to be inserted through the housing 12 around components of the cable head of the cable shear mechanism. A grease excess outlet 42 allows grease to exit the housing when the body portion is full of grease.

The upper housing 102 mounts around a pair of slidable cutting segment guides 36a and 36b that guide slidable cutting segments 32a and 32b as the slidable cutting segments slide toward the upper housing 104 to cut strands of a wireline cable 23.

The upper housing 102 has sloped shoulders 51 and an upper housing body portion 53. The upper housing body portion 53 can have an identical outer diameter to the body portion of the cable head with the cable shear mechanism.

The sloped shoulders 51 can be formed at an angle from 5 85 degrees to 30 degrees from a central axis 14.

In embodiments, the housing 12 can have a cable bore 13. which can be centrally disposed and seen in FIG. 1B. The cable bore 13 is shown having a central axis 14. The cable bore can have a diameter from 0.25 inches to 1 inch, or the cable bore can have a constant diameter.

The device can have a tapered nose 19 with a flat face 25. A top shaft 21 can connect to a tapered nose 19.

In one or more embodiments, the sloped shoulders 51 can 15 slope in the same direction as the tapered nose 19 but at a different angle. In other embodiments, the sloped shoulders 51 sloping in the same direction as the tapered nose 19 can extend toward the top shaft 21 and can be a portion of the upper housing 102.

In one or more embodiments, the upper housing 102 can be made from the same material as the tapered nose and top

The tapered nose 19 aids removal of the cable head from the wellbore.

The tapered nose 19 can be formed at an angle from 30 degrees to 60 degrees from the central axis 14.

The tapered nose can have an outer diameter at its largest circumference from 1 inch to 2 inches. The tapered nose 19 can be made from a strong material such as AISI 4330 or 30 steel that is resistant to deformation at pressure from 1 to 20,000 pounds per square inch (psi), such as steel AISI 4130.

The flat face 25 of the tapered nose can be formed perpendicular to the central axis 14. The flat face can have the initial opening of the cable bore 13 for receiving the 35 wireline cable 23.

The flat face can have an outer diameter from 0.5 inches to 2 inches, or from 2 percent to 50 percent smaller in diameter than the largest outer diameter of the tapered nose

The cable bore extends from the flat face through the 40 a width from 1.25 inches to 1.75 inches in diameter. entire tapered nose.

In embodiments, the cable bore 13 can extend from the flat face 25, through the tapered nose 19, through the top shaft 21, through the upper housing 102 and into the lower housing 104.

The top shaft 21 can have an outer diameter less than the outer diameter of the tapered nose. In embodiments, the outer diameter of the top shaft can be from 0.76 inches to 2 inches. The top shaft can be made from the same material as the tapered nose. The top shaft can have a central bore that 50 is equal to the diameter of the cable bore of the tapered nose.

In embodiments, the top shaft can have an outer diameter less than the outer diameter of the tapered nose at the widest portion of the tapered nose.

A plurality of first flutes **46***a***-46***o* can be seen in the body 55 portion of the side view of the cable head with cable shear mechanism. The plurality of first flutes can be formed on an outer surface of the body portion.

The plurality of first flutes 46a-46o can have an elliptical shape allowing for better tool gripping than smooth sided 60

A plurality of second flutes 47a-47o can be disposed on an exterior portion of the body portion and spaced apart from the plurality of first flutes.

In embodiments, individual flutes each have a depth from 65 0.01 inches to 0.06 inches and length from 1.25 inches to 1.50 inches.

In embodiments, the individual first and second flutes can be formed equidistantly around the body portion.

In embodiments from 6 to 18 first flutes and second flutes can be used.

Housing holes 8a-8h can be formed in the housing which can be aligned with shear pin bore holes in a drive pinch cylinder, as shown in FIG. 1A.

A sliding bell 18 is shown in the lower housing 104 that slides into and engages a tapered sleeve 15, as shown in FIG. 1B and is depicted in more detail in FIGS. 3A and 3B.

The sliding bell is depicted in more detail in FIGS. 2A, 2B, and 2C and viewing those figures with FIG. 1B aids in achieving full understanding of the sliding bell.

Cable strands 24a-241 that have been unwound from a wireline cable 23 can be oriented around the sliding bell 18 with cable ends 29a-29i just peeking up from the surface of the top of the sliding bell 18.

The sliding bell 18 slides towards the tapered nose 19 20 when the wireline cable 23 is pulled toward the surface of the wellbore.

As the wireline cable 23 is pulled, the sliding bell 18 slides into tapered sleeve 15 within the housing 12.

A linear biasing mechanism 28 contained in the housing 25 is pushed by the tapered sleeve 15 when the wireline cable 23 is pulled. In this embodiment, the linear biasing mechanism 28 is shown as a spring.

In embodiments when the linear biasing mechanism 28 is a spring the spring is a helically wound rectangular wire forming the spring with the wire width of 0.25 to 0.5 inches and a wire height of 0.125 inches to 0.375 inches and the wire can be made from chrome silicon spring steel.

In embodiments, the linear biasing mechanism is adapted to support at least 800 pounds.

In embodiments, the linear biasing mechanism can have an outer diameter to fit within the lower housing 104 of the housing 12 and slide within the lower housing 104 to push a drive pinch cylinder 26.

The linear biasing mechanism in embodiments can have

When the sliding bell 18 slides up into the tapered sleeve 15, and stops, the linear biasing mechanism 28 is urged in the direction of the tapered nose 19 by the tapered sleeve 15.

The linear biasing mechanism applies pressure or a load 45 in the direction of the tapered nose to push against the drive pinch cylinder 26 in the housing.

The drive pinch cylinder 26 is held into the housing by a plurality of shear pins 30a-30e.

In embodiments, from 1 to 8 shear pins can straddle the housing and the drive pinch cylinder at the point of contact.

In embodiments, each shear pin can have a diameter from 0.125 inches to 0.5 inches.

In embodiments a first group of the shear pins can have a first diameter, and a second group of the shear pins can have a different second diameter.

In embodiments a third group of the shear pins can have a third diameter different from the first and second diam-

In embodiments, the shear pins, can each have a length from 3/8 inch to 3/4 inch.

In embodiments, the shear pins can extend a pin length from 50 percent to 80 percent into the drive pinch cylinder 26.

In embodiments, the shear pins can be selected from any material possessing the necessary shear strength. For example, the shear pins can be a non-porous high silica ceramic, carbides, a combination of ceramic and glass, or

appropriate metals such as steel, brass, aluminum, copper, or alloys of these metals, such as bronze.

In other embodiments the shear pins can comprise polymer materials such as polyolefin shear pins made from crystalline poly-alpha olefins.

The cable load causes the shear pins to break, allowing the drive pinch cylinder to move in the direction of the tapered nose.

The drive pinch cylinder 26 pushes the slidable cutting segments 32a and 32b into the aforementioned pair of slidable cutting segment guides 36a and 36b, causing the cutting faces of each moveable slidable cutting segment to come together towards each other thereby cutting some or all of the strands of the wireline cable 23.

A sliding disc **44** is also shown, which can be positioned between the sliding bell **18** and the linear biasing mechanism **28** to provide a smoother and constant load surface for the linear biasing mechanism to seat against the tapered sleeve **15**.

FIG. 2A depicts the sliding bell 18 having a bell lower portion 67 with a lower outer diameter 68 that tapers from the portion of the sliding bell that allows the cable end 22, shown in FIG. 2B, to exit the sliding bell towards a bell middle portion 69.

The bell middle portion has bell shoulders 71 that taper in the same direction as the tapered nose and away from the bell lower portion 67 towards the bell middle portion 69.

In this embodiment, the bell middle portion can be cylindrical with a constant diameter.

The bell middle portion 69 engages bell top 66. The bell top has a bell top outer diameter 72 that is larger than a bell middle outer diameter 70 by 10 percent to 40 percent.

The bell middle outer diameter 70 is shown to be smaller than the bell top outer diameter 72 by 10 percent to 40 percent and is also shown smaller than the lower outer diameter 68 and the bell top outer diameter 72.

The bell lower outer diameter **68** has an outer diameter from 0.75 inches to 1.5 inches in embodiments.

The reason for this configuration is to provide a tapered mating surface with the tapered sleeve.

In one or more embodiments, the sliding bell **18** can be a one piece integral structure.

FIG. 2B depicts the sliding bell 18 having a sliding bell 45 cable bore 20 for receiving wireline cable 23 and allowing a cable end 22 to exit the sliding bell cable bore. The bell top 66 can also be viewed.

When cable load exceeds a preset limit, the sliding bell moves towards the linear biasing mechanism, the linear 50 biasing mechanism moves the drive pinch cylinder causing the shear pins to shear allowing the slidable cutting segments to move up the pair of slidable cutting segment guides toward the tapered nose to impact and shear all or portions of the wireline cable.

FIG. 2C is a top perspective view of the sliding bell 18. The sliding bell has bell holes 74a-741 formed through bell top face 73 which can be a flat planar face in this embodiment

Each bell hole **74***a***-741** receives a cable strand from 60 around the bell lower portion. Each cable strand is unwound from wireline cable that forms the cable end.

In embodiments, the cable can have from 6 to 24 strands. FIG. **3A** is the perspective view of the tapered sleeve **15** having an upper sleeve portion **85** with an upper sleeve outer diameter **86** that is smaller than a lower sleeve outer diameter **88**.

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Also shown is an exterior of the lower sleeve portion 87 of the tapered sleeve 15 with a plurality of slots labeled more clearly in FIG. 3C.

FIG. 3B is a cross section of the tapered sleeve 15. The tapered sleeve 15 has an interior tapered surface 80 that connects to an interior constant diameter surface 82 which are formed connected to a tapered sleeve cable bore 37.

In embodiments, the tapered sleeve has an interior tapered surface **80** sloped at an angle **41** from 5 degrees to 15 degrees from the central axis shown in FIG. 1B.

FIG. 3C is a perspective view showing the tapered sleeve cable bore 37 passing through the tapered sleeve 15 and the different diameters of the lower sleeve portion 87 versus the upper sleeve portion 85.

The plurality of slots 90*a*-901 are shown, wherein each slot extends the length of the lower sleeve portion 87 allowing grease to move by the part.

FIGS. 4A, 4B and 4C show details of the drive pinch 20 cylinder.

FIG. 4A is a side view of the drive pinch cylinder 26, with shear pin bore holes 27a, 27b, and 27h for receiving shear pins.

A dovetail guide 130 is also shown in this Figure.

FIG. 4B is a top view of the drive pinch cylinder 26. The shear pin bore holes 27*a*-27*h* can be seen disposed equidistantly around the central bore 13.

In embodiments, the drive pinch cylinder 26 can be tubular with an inner bore greater than a diameter of the wireline cable.

The drive pinch cylinder 26 slides toward the tapered nose when the wireline cable load causes the breaking of the shear pins.

The shear pins are only disposed partially into the housing and though the drive pinch cylinder 26 to a bottom of the shear pin bore holes.

Each shear pin is adapted to withstand from 100 pounds to 2000 pounds of shear load.

FIG. 4C depicts another embodiment of the drive pinch cylinder 26 having external grooves 112*a*-112*h* for allowing grease to pass the drive pinch cylinder and move easily in the housing.

In this embodiment, the diameters of the shear pin bore holes 27a and 27c differ in diameter than that of shear pin bore hole 27b and are shown disposed around the central bore 13. The bores can range in diameter from $\frac{1}{8}$ inch in diameter to $\frac{1}{2}$ inch in diameter.

The reason the shear pin bore holes have varying diameters in this embodiment is to enable the user to use shear pins with different diameters to maximize a range of available shear loads.

FIG. 4D is an isometric view of two shear pins 30a and 30b each shear pin having a different usable diameter depicted as first diameters 106 and second diameter 108 respectively.

In embodiments, each shear pin can have a different shear fracture load rating.

Each shear pin has a shear pin length 31 that can be constant.

FIG. 5A is a top perspective view of a slidable cutting segment 32a with a cutting face 34a and a sliding surface 33a.

The cutting face 34a is shown as semicircular or half-moon shaped.

An interlock member **96***a* is also shown and in embodiments can fit into the dovetail guide shown in FIG. **4**A.

The sliding surface 33a fits smoothly into a sliding engagement in a sliding surface of the slidable cutting segment guide shown in FIG. 6.

FIG. 5B is a side view of the slidable cutting segment 32a with a sliding surface 33a and the interlock member 96a.

For each slidable cutting segment there is a sliding surface and a cutting face.

FIG. 6 is an isometric view of a slidable cutting segment guide 36a usable in the cable head with the cable shear mechanism.

The slidable cutting segment guide **36***a* is shown with two sliding guide surfaces **38***a* and **38***b*.

In embodiments, both slidable cutting segment guides can be identical to each other. Each slidable cutting segment guide can accept the sliding surface of a slidable cutting 15 segment.

A recessed groove **41** can be formed between the two sliding guide surfaces. The recessed groove **41** maintains alignment of slidable cutting segments **32***a* and **32***b* during assembly

Each slidable cutting segment guide has a sliding guide surface formed at a sliding guide angle that is a complementary angle matching the slidable cutting segment angle, shown in FIG. 7, of the sliding segment sliding surface.

The sliding guide surfaces provide a flush engagement. FIG. 7 is a front perspective view of an embodiment of a pair of slidable cutting segments 32a and 32b. The pair of slidable cutting segments are shown with sliding surfaces 33a and 33b having an angle 39 with a slope from 10 degrees to 30 degrees from the central axis 14.

When the slidable cutting segments 32a and 32b are moved from an open non-cutting orientation to a closed cutting orientation (when cable load exceeds shear strength of the shear pin), the cutting faces 34a and 34b of the slidable cutting segments 32a and 32b impact and cut the wireline cable.

The slidable cutting segments **32***a* and **32***b* are held apart by a pair of radially biased spring mechanisms **60***a* and **60***b*. The cutting faces **34***a* and **34***b* are shown in a separated or open configuration prior to closing over a wireline cable to 40 cut the cable.

A pair of interlock members 96a and 96b can be seen.

In embodiments, the housing has an upper housing threaded to a lower housing, wherein the upper housing contains the pair of slidable cutting segments and the pair of 45 slidable cutting segment guides. The lower housing contains the tapered sleeve, the sliding bell, the drive pinch cylinder, the linear biasing mechanism, and the plurality of shear pins disposed partially into the housing and through the drive pinch cylinder into shear pin bore holes.

In this embodiment, each shear pin is adapted to withstand from 100 pounds to 2000 pounds of shear load.

FIG. 8 is a diagram of the steps to install the cable head with cable shear mechanism.

The steps can include threading the upper housing onto a 55 cable end of a wireline cable, as shown in step 800. The tapered nose of the upper housing is oriented to face in a direction that is opposite the cable end.

The steps can include forming an assembly of a pair of slidable cutting segment guides formed in a sliding fit with 60 slidable cutting segments and the drive pinch cylinder, as well as radially biased spring mechanisms between the slidable cutting segments, as shown in step 802.

The steps can include inserting the assembly formed in step 802 into a lower housing and aligning the shear pin bore 65 holes with matching housing holes in the housing, as shown in step 803.

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The steps can include inserting shear pins into the aligned holes through the lower housing into shear pin bore holes and into the drive pinch cylinder of the assembly, as shown in step 804. The shear pins must be completely inserted to the bottom of the shear pin bore holes.

The steps can include threading the upper housing onto the lower housing and torqued to form a tight fit, as shown in step 806. A pipe wrench can be used to torque the housing together. The torqueing can be manual in an embodiment.

The steps can include inserting linear biasing mechanism and disc into the lower housing on its open non-threaded end, as the lower housing is tubular, as shown in step 808.

The steps can include threading the tapered sleeve into the cable end so that upper sleeve portion is oriented opposite the cable end, as shown in step 810.

The steps can include passing the cable end through the sliding bell, as shown in step 811.

The steps can include taking cable end and unwinding the cable end into cable strands, as shown in step 812.

The steps can include positioning the cable strands around the sliding bell's lower body and inserting the ends of the unwound cable strands through the bell holes in the bell top face of the sliding bell, as shown in step **814**.

The steps can include pulling cable to remove all slack in the cable from the cable head components including the sliding bell and causing the sliding bell to slide into the tapered sleeve and seat tightly to position the slidable cutting segments in an open non cutting orientation around the wireline cable, as shown in step 816.

The steps can include attaching the combinations of the wireline cable with attached cable head with cable shear mechanism to a tool string of a variety of different tool elements for use downhole in a well, as shown in step 818.

of the shear pin), the cutting faces **34***a* and **34***b* of the slidable cutting segments **32***a* and **32***b* impact and cut the wireline cable.

FIG. **9** provides the sequence of steps to operate the cable head with cable shear mechanism installed according to step **818**.

The steps can include applying a load to the wireline cable from the surface, as shown in step 900.

The steps can include pulling the sliding bell into the tapered sleeve, as shown in step 902.

The steps can include allowing the cable load on the tapered sleeve to urge the linear biasing mechanism to push on the drive pinch cylinder to break a plurality of shear pins installed in the drive pinch cylinder, as shown in step 904.

The steps can include allowing the cable load to continue to supply pressure to the drive pinch cylinder to slide a pair of slidable cutting segments toward the tapered nose along a pair of slidable cutting segment guides, as shown in step 906.

The steps can include allowing cutting faces of the pair of slidable cutting segments to impact the wireline cable and orient from an open position to a closed position cutting the cable and allowing the cable head with shear cutting mechanism to be pulled out of the wellbore while detaching from oilfield equipment left in the wellbore, as shown in step 908.

While these embodiments have been described with emphasis on the embodiments, it should be understood that within the scope of the appended claims, the embodiments might be practiced other than as specifically described herein.

What is claimed is:

- 1. A cable head with a cable shear mechanism for attaching to a wireline cable to support oilfield equipment in a wellbore, comprising:
 - a. a housing with a cable bore having a central axis;
 - b. a tapered sleeve with a tapered sleeve cable bore within the housing;

- c. a sliding bell with a sliding bell cable bore disposed within the housing, wherein the sliding bell cable bore receives a cable end of the wireline cable and pinches together a plurality of cable strands of the cable end between the tapered sleeve and the sliding bell when the sliding bell is pulled by the wireline cable into the tapered sleeve:
- d. a drive pinch cylinder positioned in the housing;
- e. a linear biasing mechanism positioned in the housing between the tapered sleeve and the drive pinch cylinder;
- f. a plurality of shear pins, each shear pin disposed partially into the housing and through the drive pinch cylinder to shear pin bore holes, wherein each shear pin is adapted to withstand from 100 pounds to 2000 pounds of a shear load;
- g. a pair of slidable cutting segments within the housing, each slidable cutting segment having a sliding surface, each slidable cutting segment having a cutting face, 20 wherein the pair of slidable cutting faces slide from an open non-cutting orientation to a closed cutting orientation when a cable load exceeds a shear strength of the plurality of shear pins, wherein the pair of slidable cutting segments have a pair of radially based spring 25 mechanisms separating the pair of slidable cutting segments under static conditions prior to breaking of the plurality of shear pins; and
- h. a pair of slidable cutting segment guides in the housing, each slidable cutting segment guide having a sliding guide surface for interfacing in a sliding engagement with one of the slidable cutting segments sliding surfaces; and wherein when the cable load exceeds a preset limit, the plurality of shear pins shear allowing the pair of slidable cutting segments to be moved up the pair of slidable cutting segment guides to impact and shear the wireline cable aided by the linear biasing mechanism.
- 2. The cable head with the cable shear mechanism of claim 1, wherein the linear biasing mechanism is a spring 40 adapted to support at least 800 pounds.
- 3. The cable head with the cable shear mechanism of claim 1, wherein the plurality of shear pins comprise from 2 shear pins to 8 shear pins, which straddle the housing and the drive pinch cylinder where the two parts contact.
- **4**. The cable head with the cable shear mechanism of claim **3**, wherein each shear pin has a diameter from 0.125 inch to 0.5 inches.
- 5. The cable head with the cable shear mechanism of claim 1, wherein the plurality of sheer pins comprises a first group of the shear pins having a first diameter and at least one of: a second group of the shear pins having a second diameter or a second group of the shear pins having a second diameter and a third group of the shear pins having a third diameter.
- 6. The cable head with the cable shear mechanism of claim 1, wherein each cutting face has a semi-circular shape.

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- 7. The cable head with the cable shear mechanism of claim 1, wherein the sliding surface has an angle with a slope from 10 degrees to 30 degrees from the central axis.
- 8. The cable head with the cable shear mechanism of claim 1, further comprising a grease loading port and a grease excess outlet allowing grease to be loaded into the housing.
- **9**. The cable head with the cable shear mechanism of claim **1**, comprising a sliding disc located between the linear biasing mechanism and the tapered sleeve for supporting the linear biasing mechanism until the tapered sleeve applies pressure to the linear biasing mechanism.
- 10. The cable head with the cable shear mechanism of claim 1, wherein the tapered sleeve has an interior tapered surface sloped at an angle from 5 degrees to 15 degrees from the central axis.
- 11. The cable head with the cable shear mechanism of claim 1, wherein the wireline cable comprises from 12 strands to 24 strands.
- 12. The cable head with the cable shear mechanism of claim 1, wherein the drive pinch cylinder is tubular with an inner bore greater than a diameter of the wireline cable and wherein the drive pinch cylinder is slidable by the linear biasing mechanism upon the breaking of the plurality of shear pins.
- 13. The cable head with the cable shear mechanism of claim 1, wherein the plurality of shear pins each have a shear pin length from 3/8 inch to 3/4 inch.
- 14. The cable head with the cable shear mechanism of claim 13, wherein the plurality of shear pins each extend the shear pin length from 50 percent to 80 percent into the drive pinch cylinder.
- 15. The cable head with the cable shear mechanism of claim 1, wherein the plurality of shear pins comprise: a member of the group: ceramic, carbide, ceramic and glass, a metal, a polyolefin, or combinations thereof.
- 16. The cable head with the cable shear mechanism of claim 1, comprising a plurality of first flutes disposed on an exterior portion of the housing, wherein each flute has a depth from 0.01 inches to 0.06 inches and each first flute has a length from 1.25 inches to 1.50 inches and the plurality of first flutes are formed equidistantly around the housing.
- 17. The cable head with the cable shear mechanism of claim 16, further comprising a plurality of second flutes disposed on an exterior portion of the housing separated from the plurality of first flutes.
- 18. The cable head with the cable shear mechanism of claim 1, comprising as the housing, an upper housing threaded to a lower housing, wherein the upper housing contains the pair of slidable cutting segments and the pair of slidable cutting segment guides and the lower housing contains the tapered sleeve, the sliding bell, the drive pinch cylinder, the linear biasing mechanism, and the plurality of shear pins disposed partially into the housing and through the drive pinch cylinder into the shear pin bore holes, wherein each shear pin is adapted to withstand from 100 pounds to 2000 pounds of the shear load.

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